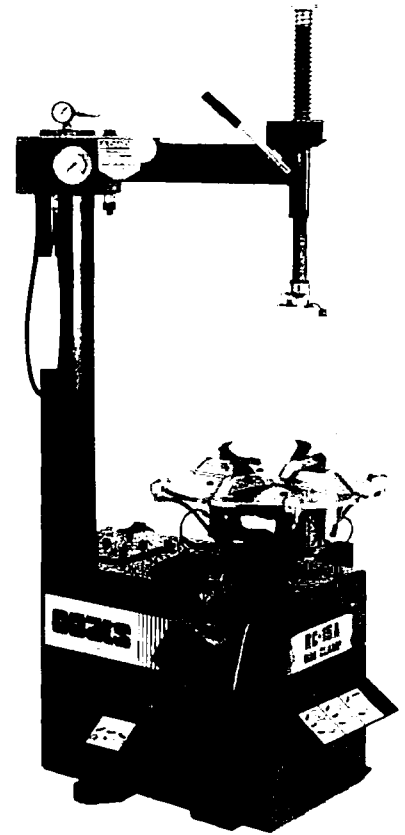


GOALS[®]

— PARTS LIST —

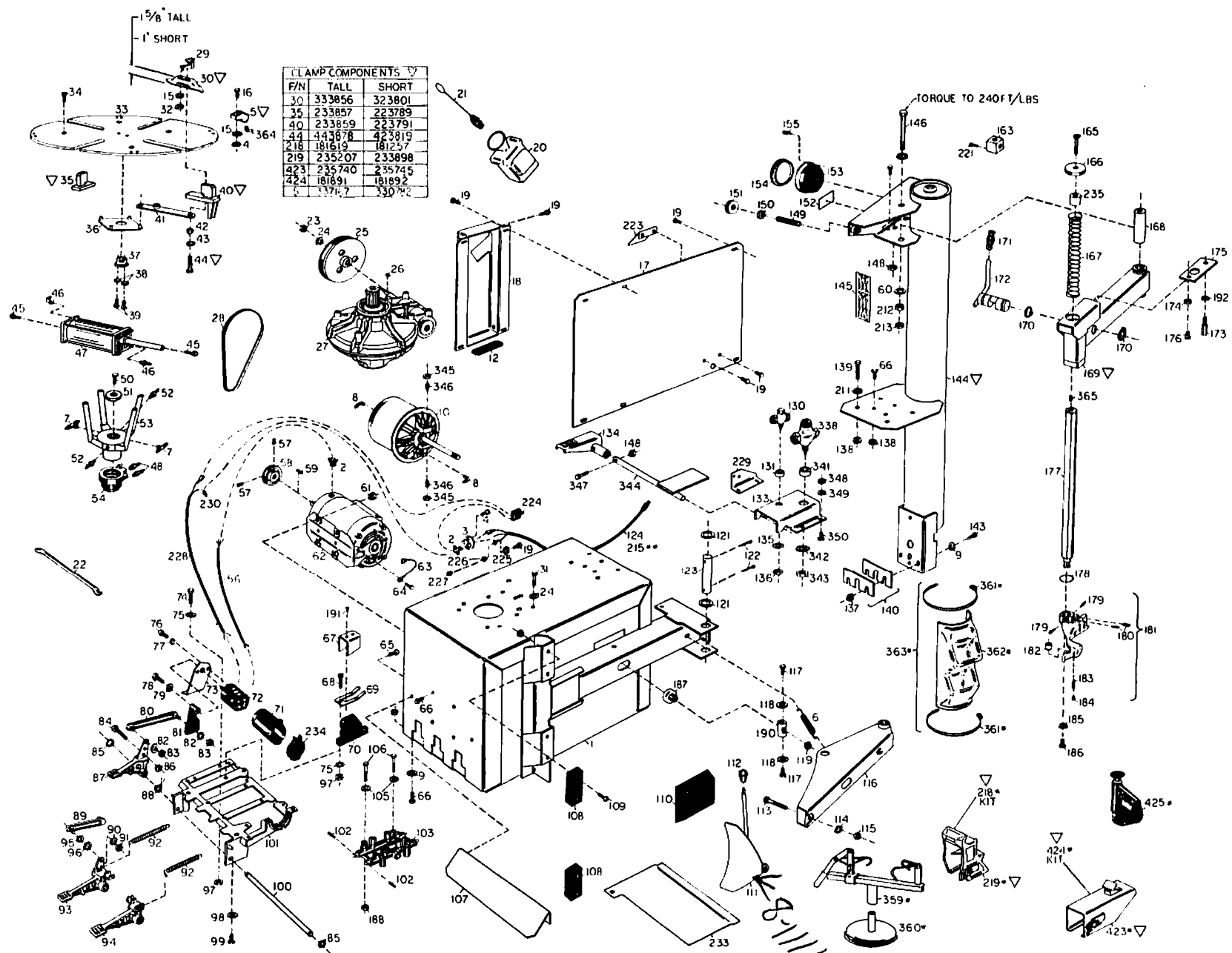


RC-15A

&

RC-15AA

**RIM CLAMP[®]
TIRE CHANGERS**



CLAMP COMPONENTS

F/N	TALL	SHORT
30	333856	323801
35	233857	223789
40	233859	223791
44	413878	423819
218	181819	181827
219	235207	233898
423	235740	235745
424	181891	181892
425	33777	330772

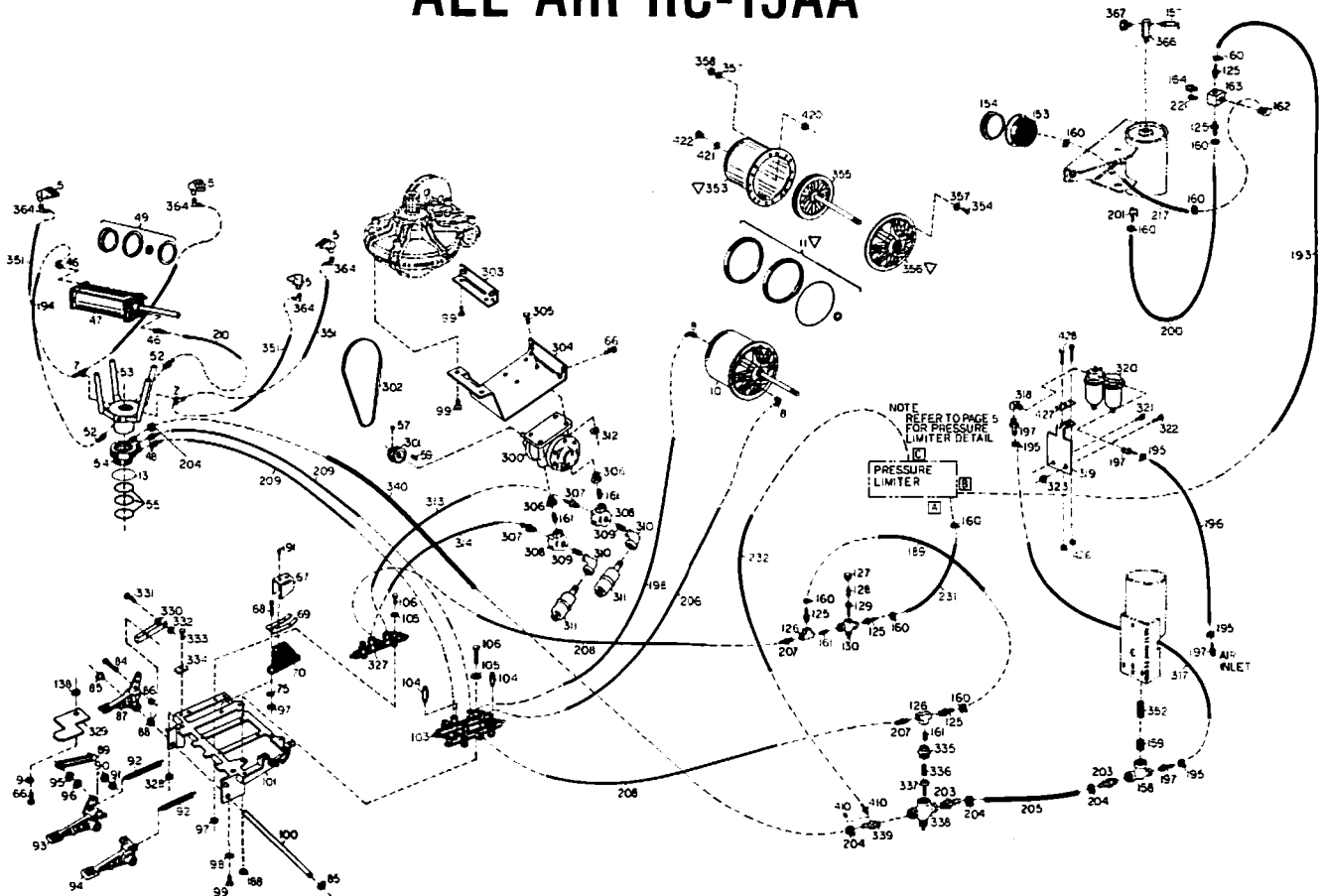
TORQUE TO 240 FT/LBS

DIPSTICK 182186

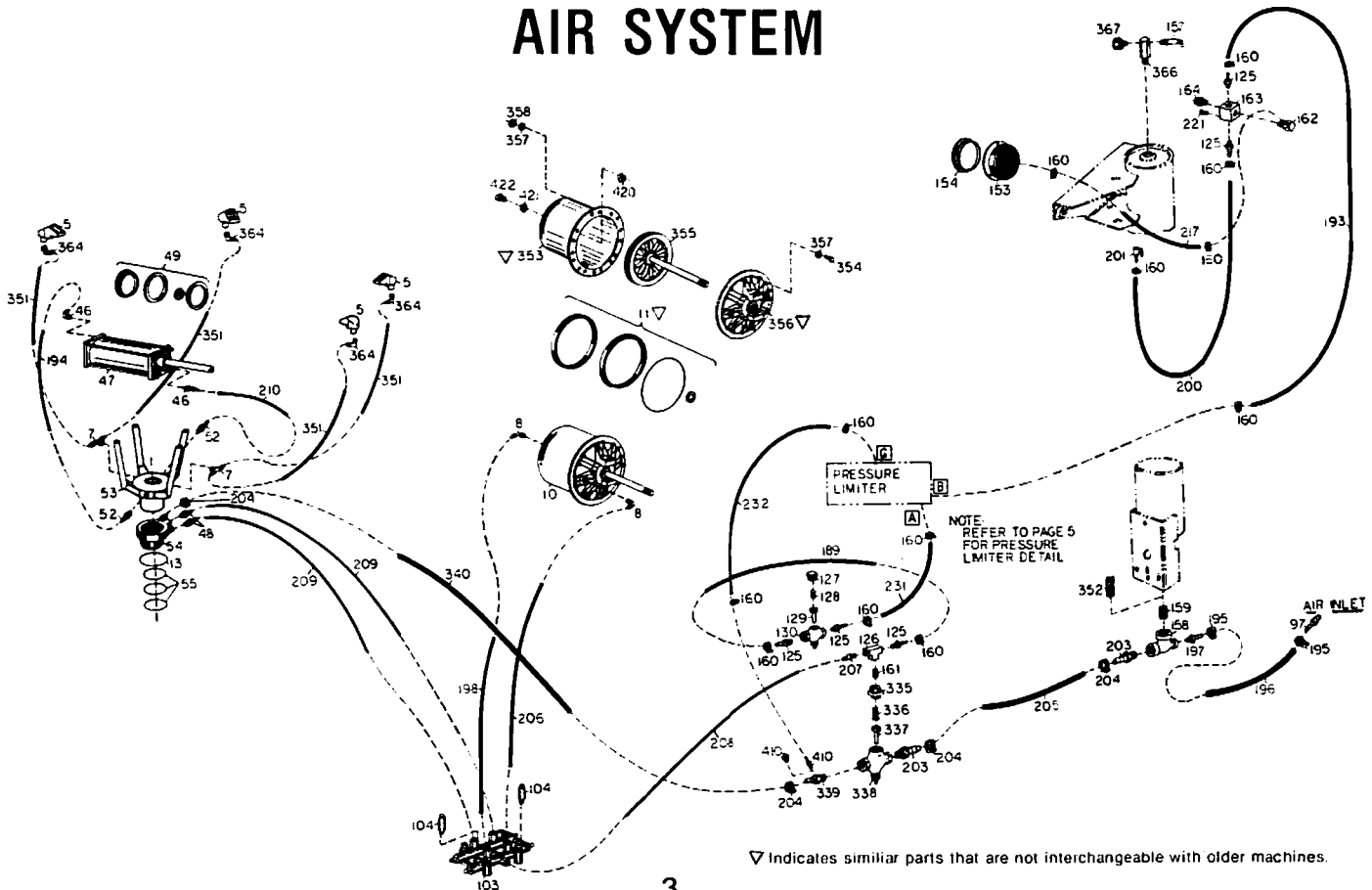
When ordering parts always give the following information:
 (1) Part Number (2) Description (3) Serial Number of Your Machine

▽ Indicates similar parts that are not interchangeable with older machines
 * Indicates accessory items
 ** Use 215 when machine is equipped with 224.

ALL AIR RC-15AA



ELECTRO / PNEUMATIC RC-15A AIR SYSTEM



▽ Indicates similar parts that are not interchangeable with older machines.

RC-15AA SPECIAL INSTRUCTIONS

The RC-15AA uses only one power source. Compressed air at 110 to 175 PSI should be supplied to the air inlet hose at the rear of the machine.

(Recommended compressor size is 5 horsepower capable of 14 - 15 CFM at 150 PSI).

Service the Filter-Lubricator Unit Weekly:

1. Drain moisture from filter unit by unscrewing knob on bottom of bowl. Tighten knob by hand when finished draining.
2. Refill lubricator unit with SAE 10w non-detergent oil as required. Disconnect air supply and check oil by removing large knob next to sight glass on top of unit. Lubricator may also be drained by turning knob on bottom of bowl.
3. Adjust drip rate of lubricator if required to 1 drop of oil in the sight glass every 1 - 1½ minutes. Adjust by turning the small screw on top of the lubricator clockwise to close and then counter clockwise 1/4 turn.

TRANSMISSION LUBRICATION GUIDE

Check the fluid level in the tabletop transmission using the oil check dip stick. If any fluid shows on the dip stick it is properly filled. If necessary, add high quality SAE 80/90 gear lubricant until it shows on the dip stick.

AIR GAUGE RECALIBRATION

1. Remove lens assembly from gauge.
2. Loosen two screws located on edge of dial face in the 10 o'clock and 2 o'clock positions.
Caution: Do not loosen over three turns.
3. Pressurize gauge with 32 psi measured from a standard gauge.
4. Rotate top dial until 32 psi graduation is in line with the pointer.
5. Tighten the two screws—check alignment of pointer with graduation.
6. Replace lens.